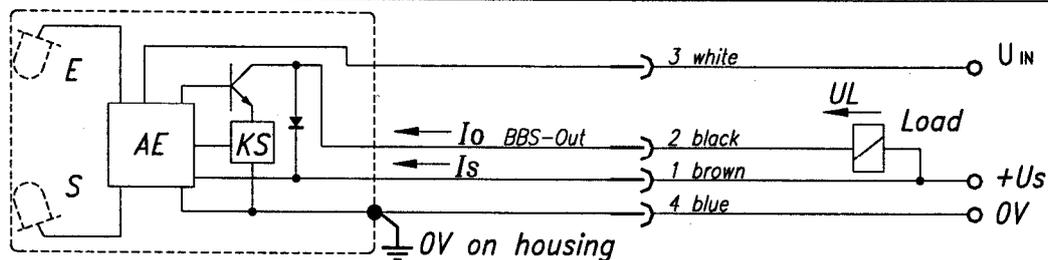


**Connection diagram:**



E= IR-receiver S= IR-transmitter AE= detector electronics KS= short circuit protection

1. sliver break during machine running

2. removing the sliver with machine stopped

**Data:**

- Application** : For monitoring availability or movement of slivers at speeds higher than 0.5m/sec. (30m/Min)
- Supply voltage U<sub>s</sub>** : 24VDC ± 25%; max. Ripple 100Hz: 20% max. Ripple 300Hz: 20%
- Supply current I<sub>s</sub>** : max. 35 mA
- Power ON delay t<sub>pon</sub>** : = tr1 resp. tr2
- Reaction time tr1** : tr1 = approx. 0.2 sec. (after sliver movement has stopped or after missing sliver).
- Reaction time tr2** : tr2 = approx. 0.2 sec. (after missing sliver)
- Current I<sub>o</sub>** : sliver O.K. I<sub>o</sub> = 0A  
sliver not O.K. after tr1 resp. tr2: I<sub>o</sub> max. = 50 mA
- Load voltage U<sub>L</sub>** : U<sub>L</sub> = U<sub>s</sub> - 2V
- Function of the LED** : LED-BBS ON: sliver not O.K.
- Delay time t<sub>d</sub>**; after the yarn begins to run: t<sub>d</sub> max. = 0.25 sec.
- Control input U<sub>c</sub>** : U<sub>IN</sub> 0V-5V = sliver movement monitor  
U<sub>IN</sub> 10V-24V = sliver availability monitor
- Installation** : sliver detector must be well grounded with solid fixing bracket.

Yarn detector opt. IR.-refl. 8112E 635A	EUROPEAN PROJECTION	drawn date/name 2003.03.06 G.Schneider	article number	status
HebCon GmbH / Switzerland		designer date/name 06.03.2003 [Signature]	8112'0007	08